

Date: Tuesday, 4/17/2007 3:09:16 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CO-PILOT CYCLIC STICK EXTENSION
Job Number	: 31944		
Estimate Number	: 12831		
P.O. Number	: N/A	Part Number	: GA10205
This Issue	: 4/17/2007 S.O. No. : N/A	Drawing Number	: G10205 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: N/A	Material	: N/A
Written By	:	Due Date	: 4/20/2007 Qty: 1 Um: Each
Checked & Approved By	: <u>07.04.17</u>		
Comment	: Est Rev: A New Issue 07-04-16 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6R1250	6061-T6 Round Bar 1.250
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Comment: Qty.: 0.1743 f(s)/Unit Total : 0.1743 f(s)

6061-T6 Round Bar 1.250

Batch: 18295

S.B 07/04/18

2.0	LATHE CONV.	CONVENTIONAL LATHE
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Hardinge cobra

Comment: CONVENTIONAL LATHE

Turn as per Dwg G10203.

S.B 07/04/18

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

S.B 07/04/18

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

En 07/04/18 (x1)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

S.B 07/04/18 (x2)

6.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

S.B 07/04/18

Job Completion



U 07.04.18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

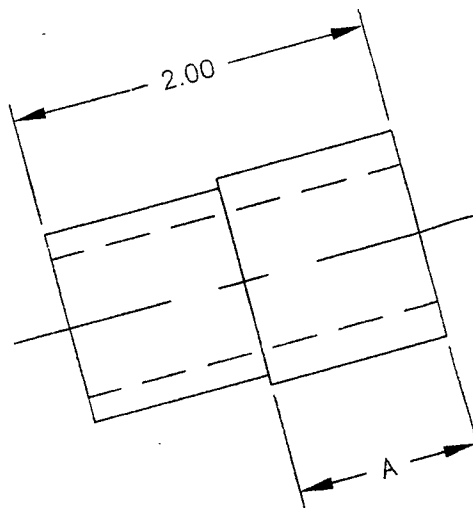
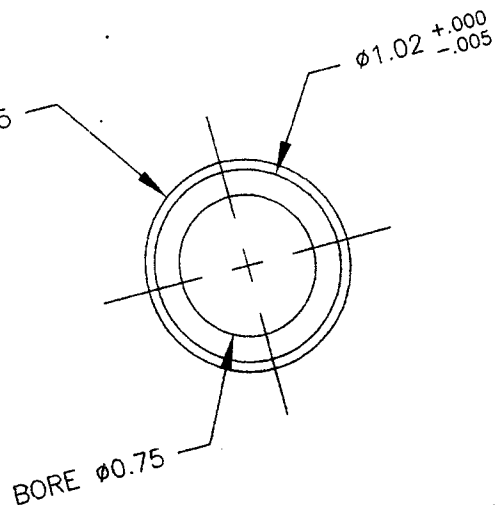
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DP Date: 8/10/18
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REV A REDRAWN

REFERENCE ONLY



PART NUMBER	DIM. "A"
G10203 PILOT CYCLIC STICK EXTENSION	1.00" ± 0.020
G10205 CO-PILOT CYCLIC STICK EXTENSION	1.30" ± 0.020

NOTES:
 1. MAT'L: 6061-T6 ALUMINUM
 OR 7075-T6 ALUMINUM
 SPEC: QQ-A-200/8

BREAK SHARP EDGES UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS $\pm 1/8$.X ± 0.050 .XX ± 0.020 .XXX ± 0.010	DESIGNED	CLB	DATE	5/30/03
	DRAWN		DATE	
	CHECKED		DATE	
	APPROVED	GLH	DATE	5/30/03
THIS DOCUMENT INCLUDES INFORMATION PROPRIETARY TO GENEVA AVIATION AND SHALL NOT BE USED OR DUPLICATED BY ANYONE WITHOUT THE WRITTEN PERMISSION OF GENEVA AVIATION				
Title CYCLIC STICK EXTEN			Drawing Number G10203	

Geneva Avia
 www.GenevaAvia.com

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03/04/2007

DART AEROSPACE LTD	Work Order:	31944
Description: co-pilot cyclic stick extension	Part Number:	G-Δ10205
Inspection Dwg: G10203 Rev: /		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☐ First Article ☒ Prototype

[illegible]

Measured by: 	Audited by: 	Prototype Approval: 
Date: 07/04/18	Date: 07/04/18	Date: 

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	